The End?

Hermosillo, Mexico. The assembly line is not running like clockwork. Finding the problem should be easy with Drishti. But Sonia knows who to call.

Calling...

Alexis

Station 3 continues to be a bottleneck and I can't figure out why. Station 3 is erratic, sometimes cycle times are over and sometimes they are under, but I can't identify why the variation exists.

Hey Sonia, I got your text. What's going on?

Okay, tell me what you know.

Using Drishti, Alexis views the videos associated with a few long and short cycles. Let's sort it out. Your team has such high standardized work adherence, it makes it really easy to identify deviations.

What is it!?

Gotcha!

that isn't specified in the standardized work, and I bet the problem exists in other places, too. Maybe we aren't as standardized as I thought!

Losing standardized work happens so fast you might not even realize it until Drishti flags deviations and slowdowns!

Thanks Alexis! I know what to do!

Three months later...

Hey Sonia, I see things are running smoother on station 3. They're running smoother everywhere. Even better than before, in fact!

What did you guys do?

We updated standardized work and gave Juan and the others a quick training session. Now station 3 is running better than ever!

The guys on station 3 are great, but they don't all screw in radiator cover the same way. Paco screws all four screws at once, while Juan does each screw individually. That means Juan is reaching for the screwdriver four times, and Paco's crushing him on cycle times!

If not for Drishti, we wouldn't have identified the problem and Juan might have been reprimanded instead of trained.

That's awesome! Great job! It's all about continuous improvement.

Find out more about Standardized Work from Drishti →